

## OUR SERVICES

### Individual illumination jobs and sensor solutions

Micro workspaces  
Image processing systems

### Development and manufacture of customer specific component assemblies

Micro-optics > optical calculations > energy & irradiation paths  
Mechanics > mechanical prototypes > null series > series  
Electronics > circuit board layout and assembly > software

### Fibre optic assemblies in special areas

Environmental conditions  
Temperature, humidity, chemical influences liquids, gases, electrical shock, EMC

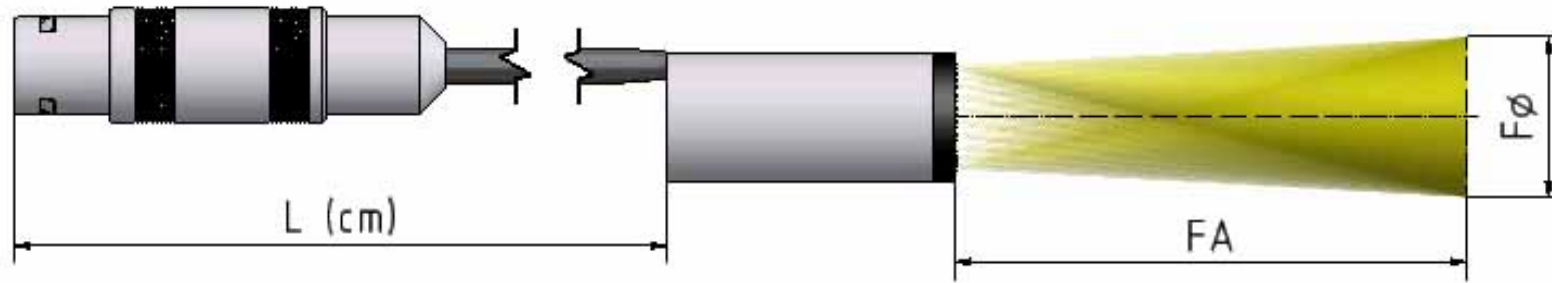
### Optical guides for laser beam processing

Digitised, controllable light sources  
Components for analysis technology  
Optoelectronic assemblies for computer peripheries  
Conversion of electrical, optical and mechanical characteristic curves into optical signals.

### Areas of application

Microscopes and micro workplace illumination, image processing illumination, visual inspection, inspection tasks. Automation for manufacturing systems, filling stations, assembly lines, tool machines, packaging machines, printing machines...

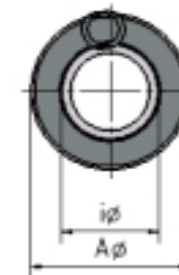
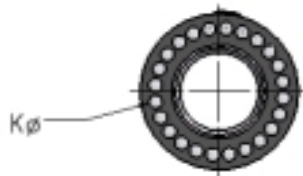


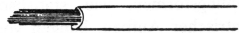


Temperature resistant <math><90^{\circ}\text{C}</math>  
 Adapter for all light sources with quick coupling KLQ06.00 LEMOSA plugs, light sources with active light emission  $>\varnothing 6\text{mm}$   
 Light guide type A Acrylic  
 Ring body ALU Black anodised aluminium

**RING LIGHT FIXED FOCUS HOMOGENEOUS**

		<b>RG12 ff</b>	<b>RG13 ff</b>
		PVC hose black	Polyurethane hose black
Shielding of the light supply			
Ring light interior diameter	$i\varnothing$	12	13
Ring light exterior diameter	$A\varnothing$	20	26
Ring light length	RL	41.5	
Focal distance, working distance	FA	80	80
Light spot diameter	$F\varnothing$	25	30
Number of light spots, resolution	PR	24	15
Light emission	$K\varnothing$	0.5	0.7
Light guide length, supply in cm	0130		211462
	0300	219007	





Light supply line sheath depending on application

MP- protective hose

**MP**



Material	Aluminium with plastic covering
temperature	-20°C to +80°C
Colours	black
Properties	very flexible, high tensile with high peak compressive strength

Flat cable coil - silicone protective hose

**MS**



Material	Protective hose stainless steel with silicone rubber sheath
temperature	-60°C to +180°C
Colours	grey
Properties	Silicone rubber sheath can be sterilised, is water-tight, and to a large extent resistant to chemicals and solvents, is stress-relieved and very flexible.

PVC hose

**PC**



Material	Polyvinylchloride (PVC)
temperature	up to approx. 70° C
Colours	black

Stainless steel protective hose

**VA**















Material	Stainless steel 1.4301
temperature	600°C
Colours	dark grey
Properties	Media resistance conforms to 1.4301 material

Alu- protective hose

**AL**

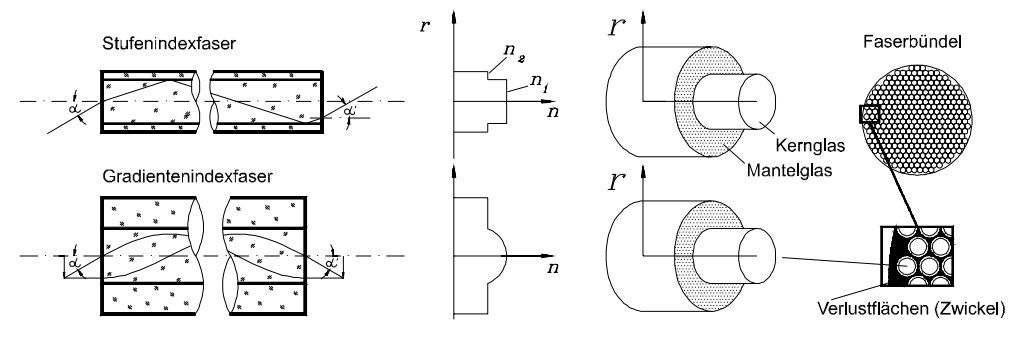
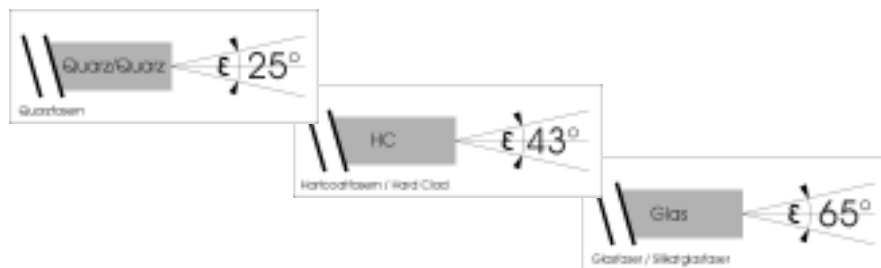


Material	Aluminium
temperature	-60°C to +180°C
Colours	silver
Properties	anti-kink protection

Decabon pipe		<b>DK</b>
	Material	Interior pipe made of double-sided coated overlapping aluminium foil, exterior sheath made of high density polyurethane (HD-PE)
	temperature	-25°C to +65°C
	Colours	black (standard)
	Properties	It can be easily formed by hand, retains its shape and does not spring back. It can be bent several times without damage.
PE protective hose		<b>PE</b>
 	Material	PE protective hose
	temperature	-0°C to +80°C
	Colours	black
	Properties	resistant to acids, alkalis and salt solutions / break and impact resistant
Tecalan protective hose		<b>TC</b>
	Material	Tecalan
	temperature	For continuous load -60°C to +100°C, for short-term loading to +130°C
	Colours	black
PU protective hose		<b>PU</b>
 	Material	Electrical discharge protective PU hose
	temperature	-40°C to +80°C
	Colours	black, blue, white
	Properties	High rupture stress, very good stability against cold, oils, fats, acids, alkalis and salt solutions; hardness: Shore A 98 Working pressure, temperature dependent! 12bar at 24°C 5bar at 66°C
PTFE coiled hose		<b>PTFE</b>
  	Material	PTFE coiled hose with glass fibre braiding
	temperature	-70°C to +260°C
	Colours	black
	Properties	non-flammable, chemical resistant
Silicone hose		<b>SL</b>
 	Material	Silicone hose
	temperature	-60°C to +200°C, short-term +260° C
	Colours	grey, black, transparent
	Properties	very flexible, acid and alkali resistant, Shore hardness A 55 ± 5°, autoclavable, ethylene oxide, light scent, non-toxic
PVC hose with fabric insert		<b>GPVC</b>
	Material	PVC hose with natural fabric insert
	temperature	-20°C to +65°C
	Colours	transparent
	Properties	permanently transparent, comfortable flexibility, good aging resistance, KTW approved, food materials approved according to RAL-E71

Fibre type	Acrylic fibre ( Polymer Optical Fibre)	Glass fibre silicate glass fibre	Hardcoat fibre hard clad	Quartz fibre	Quartz fibre
<b>Profile</b>	Index step fibre (Si)	Index step fibre (Si)	Index step fibre (Si)	Index step fibre (Si)	Gradient fibre (Gi)
<b>ØD</b> Fibre exterior diameter	250µm 500µm 750µm 1000µm	30µm 50µm 70µm	125µm  225µm  425µm 630µm	155µm 250µm 270µm 415µm	125µm 140µm
<b>Ød</b> Fibre core diameter	240µm 490µm 740µm 990µm	27µm 47µm 67µm	100µm 200µm 400µm 600µm	105µm 200µm 200µm 320µm	85µm 100µm
<b>NA</b> Numerical Aperture	0.47	0.54	0.37	0.22	0.2
<b>2α=ε</b> Light exit angle	56°	65°	43°	25°	~25°
<b>%</b> Damping losses	200dB/km 3.4%/m at 580nm	200dB/km 4.5%/m at 820nm	10dB/km 0.002%/m (at 820 nm)	≥14db/km at 820nm	1dB/km at 13000nm
<b>C°</b> Temperature resistance	92	600	125	300	125

Light exit angle  $\epsilon$  for various fibre materials



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